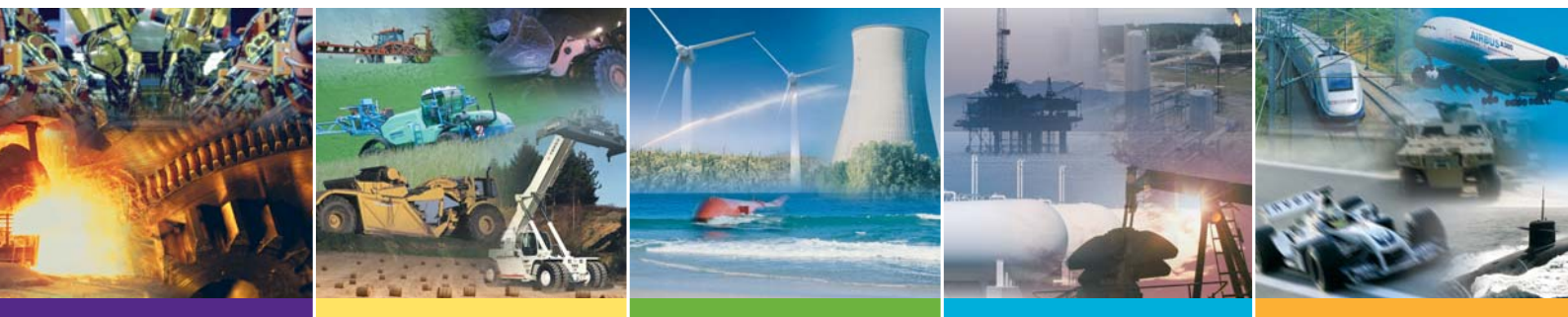




Accumulators

Low pressure bladder type
conform to EC regulations

EBV Range



The Professional Choice

How to secure your installations ?

The principle of precaution is always essential for everything related to the Oil activity. It is based on anticipating and adopting measures to prevent major risks.

Sudden flow changes in pipes (starting and stopping a pump, opening and closing a valve) cause pressure waves that propagate in pipes and cause leaks at connections, maladjustments of regulation devices, measurement devices, deterioration to the pump and the network. If correctly sized, the new range of EBV accumulators absorbs these oscillations, guaranteeing operation of your installations in complete safety within an

acceptable pressure range. With our new EBV range, we offer to measure overpressures on your network and make a commitment to provide the best technical solution adapted to your needs, so that you can benefit from our experience.

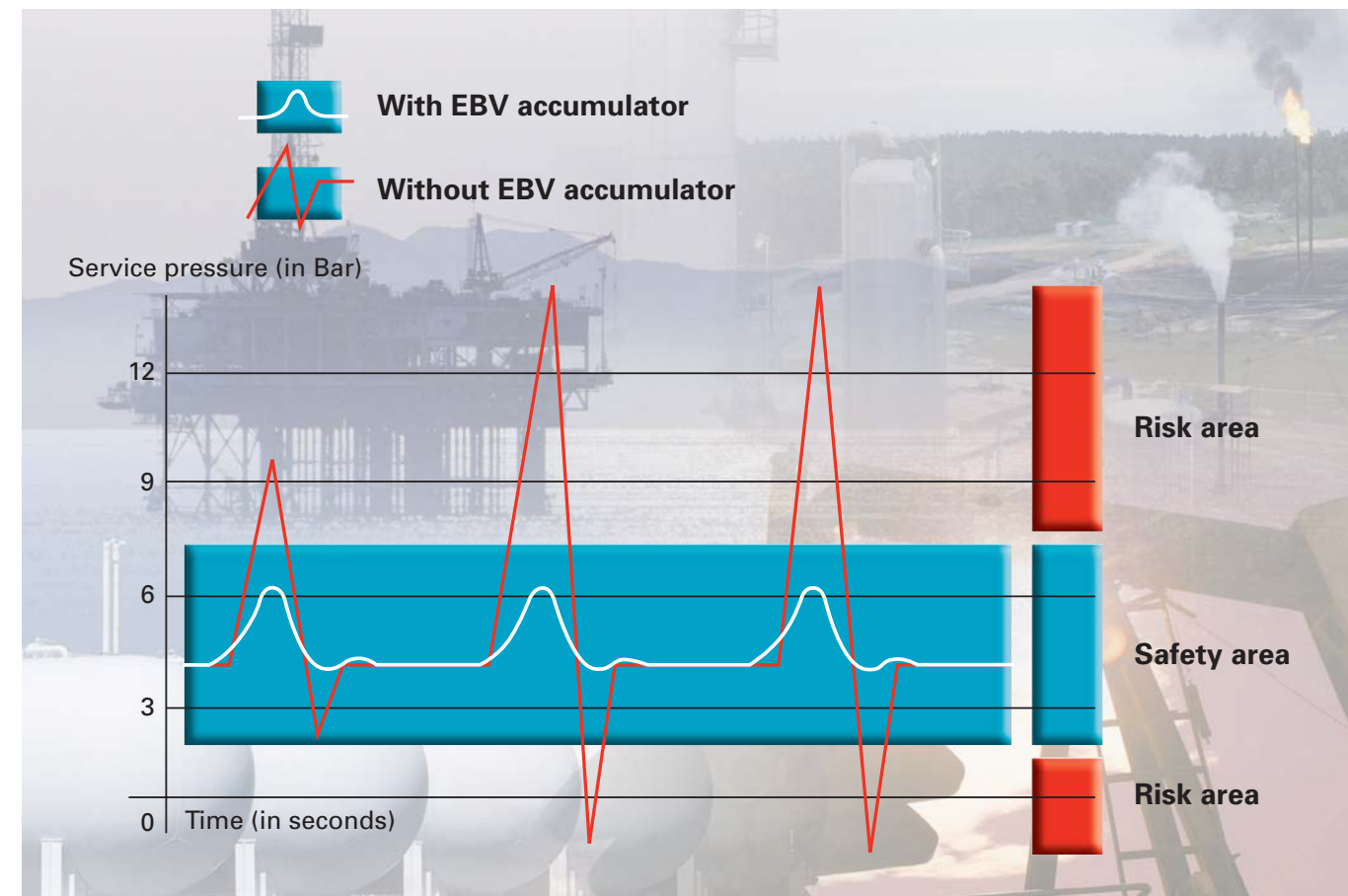
OLAER INDUSTRIES contributes to improving your Safety.

An example application*

that means a lot

Considering the need to make its network of truck loading stations conform, an oil depot leader would like to optimize operation of his installations by taking all safety measures necessary in this field.

Comparative survey of pressures in an oil depot



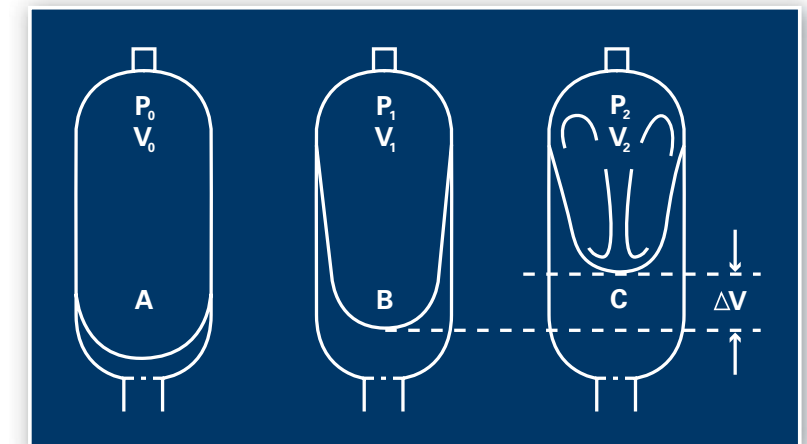
Main Futures



OPERATING PRINCIPLE

Due to the compressibility of the gas, nitrogen, the bladder accumulator enables to store, stock and return a liquid under pressure.

- V0** = Capacity in nitrogen of the accumulator
- V1** = Gaz volume at the minimum hydraulic pressure
- V2** = Gaz volume at the maximum hydraulic pressure
- ΔV** = Returned and/or stored volume between P1 and P2
- P0** = Initial preload of the accumulator
- P1** = Gaz pressure at the minimum hydraulic pressure
- P2** = Gaz pressure at the maximum hydraulic pressure



A - The bladder in the precharge position, which means that it is only filled with nitrogen. The anti-extrusion system (perforated bushing) closes the hydraulic orifice and prevents the destruction of the bladder.

B - Position at the minimum operating pressure ; there must be a certain amount of fluid between the bladder and the hydraulic orifice, such that the anti-extrusion system (perforated bushing) does not close the hydraulic orifice. Thus, P0 must always be < P1.

C - Position at the maximum operating pressure : the volume change ΔV between the minimum and maximum positions of the operating pressures represents the fluid quantity stored.

YOUR BENEFITS

For flows greater than 130 m3/h in the networks, the EBV accumulator absorbs overpressures and compensates for pressure reductions generated by fast valve closures.

For example:

- Lead free gasoline network
- Maximum network pressure = 10 Bar
- Feed : three 130 m3/h pumps at 4 Bar
- Valve closure in 3 s.

Results :

- **Without accumulator**
Pmin = - 1 Bar
Pmax = 14 Bar
- **With EBV accumulator 100-40/90 01180**
Pmin = 2.5 Bar
Pmax = 8 Bar

When starting pumps on a pressurized network, the overpressure generated by "putting the fluid mass into circulation" is compensated by the EBV accumulator.

The EBV and ELG accumulator ranges are conform with the new EC regulations.

TECHNICAL CHARACTERISTICS

This accumulator is composed of a forged or welded steel or stainless steel body, an elastomer bladder compatible with a large number of fluids and a steel strainer.

Due to its profile, the strategically shaped bladder deforms in 3 lobes such that the accumulator can absorb and dampen pressure peaks.



How to size ?

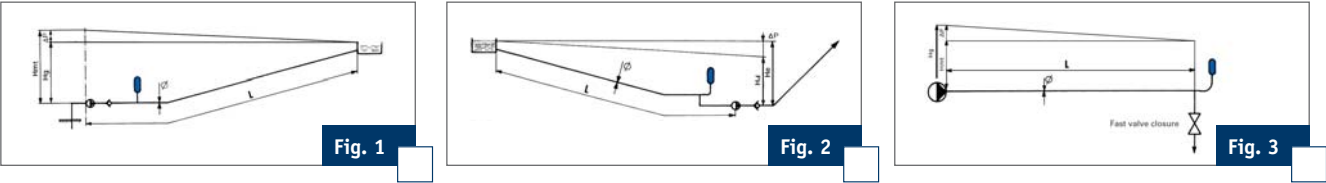
OLAER has developed software to design accumulators to absorb the shock.
You can use two different procedures to evaluate and to find a shock absorber solution with guaranteed results*. * (complete procedure)

	Procedure	
	Complete	Partial
• Pressure readings and validation of assumptions on site	☒	☐
• Shock absorber calculation starting from a correctly filled in questionnaire with isometric drawing (supplied by you)	☒	☒
• Validation of calculations on site by pressure readings after installation of the selected accumulators	☒	☐

FORMULAR TO RETURN

Company Service : Name :
Phone : E-mail : Fax :
I want : (tick the appropriate box) ☐ A complete procedure ☐ A partial procedure

YOUR INSTALLATION



Your installation (tick the appropriate box)
Hmt : Total pressure head - Hg : geometric head - ΔP : Pressure loss - Ø : Pipe diameter - Hd : Intake head - He : Static head

Application type (fill in according to your installation)
Starting and stopping the pump (fig. 1) Pump stop time (secondes) :
Pressurized intake (fig. 2) Pump stop time (secondes) :
Closes valves (fig. 3) Valves closure time (secondes) :

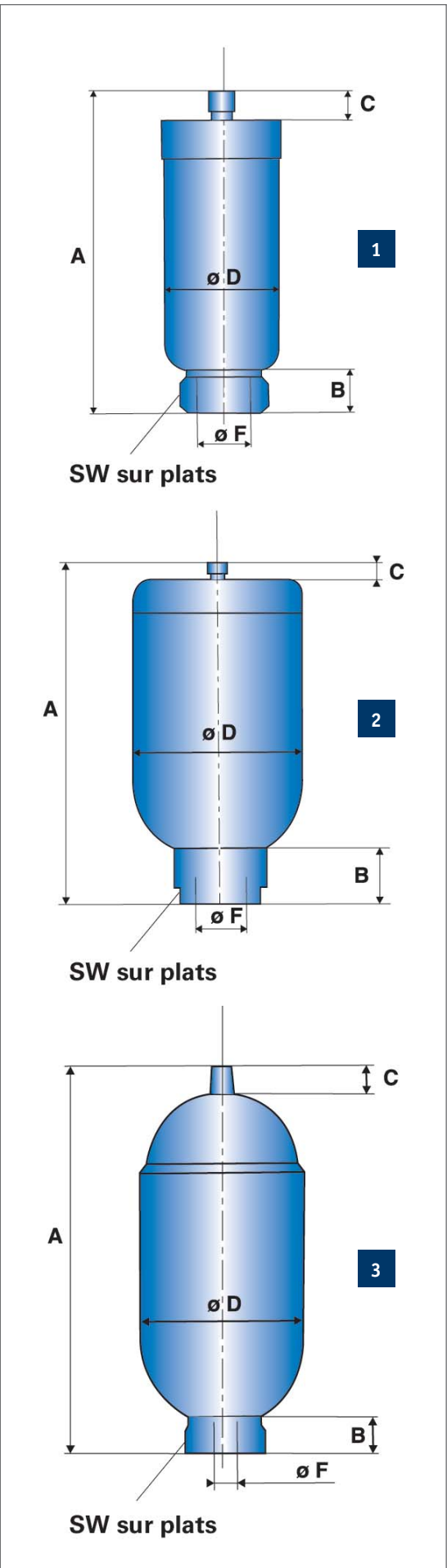
Fluid :	Max.flow rate at valve closure : L/mn
Pipe material :	Total pressure head (Hmt) : Mcl
Pipe length (L) : m	Geometric head (Hg) : Mcl
Pipe inner diameter (Ø) : mm	Intake head (Hd) : Mcl
Pipe thickness : mm	Static head (He) : Mcl
Max. flow rate of the pump : L/mn	

PLUMBING SECTOR

Table provided for guidance, valid for a residual fluid pressure of about 3 bar at the end of the column and for a flow speed in the pipe of 2.5 m/s max. Precharge pressure equivalent to the residual pressure at the end of the column. Precharge done by us at the factory outlet.

Pipe Ø	Pipe length or height (m)		
	10-20-30	40-50-60	70-80-90
8/13	OLG 0.13-50/00 01925	OLG 0.13-50/00 01925	OLG 0.13-50/00 01925
15/21	OLG 0.13-50/00 01925	OLG 1-20/00 03325	OLG 1-20/00 03325
20/27	OLG 0.13-50/00 01925	OLG 1-20/00 03325	OLG 1-20/00 03325
26/34	OLG 1-20/00 03325	OLG 1-20/00 03325	ELG 4-20/90 01925
33/42	OLG 1-20/00 03325	ELG 4-20/90 01925	ELG 4-20/90 01925
40/49	OLG 1-20/00 03325	ELG 4-20/90 01925	ELG 4-20/90 01925
50/60	ELG 4-20/90 01925	ELG 4-20/90 01925	Consult OLAER

Technical Characteristics



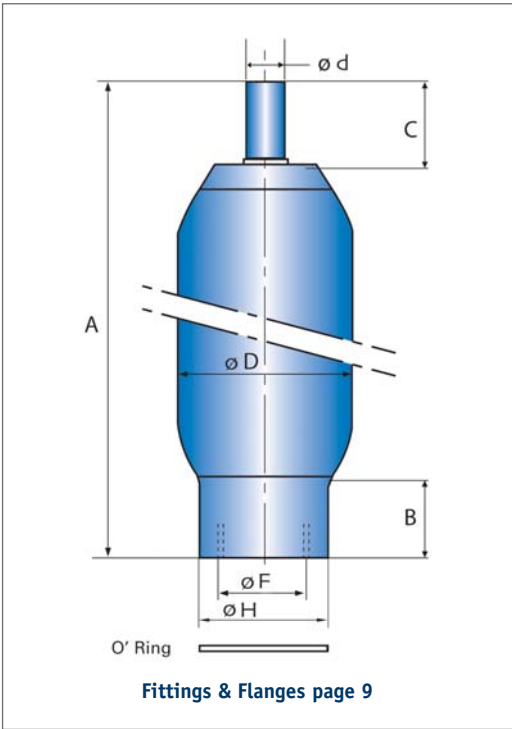
	1	2	3
Designation	OLG 0,13-50/00	OLG 1-20/00	ELG 4-20/90
Maximum pressure in bar	50	20	20
Nominal gas volume in litres	0.13	1	3.8
Weight in kg	0.3	1.3	3.7
Ø D maxi	50	107	155
A max height	136	209	340
Connection Ø F	G 3/4" cyl.	G 1" cyl.	4 G2" cyl.
Ø spot facing x proof	33 x 0.5	-	73 x 1.5
B	16	30.5	40
C	13	11	16
SW on flats	36	46	82
P/N clamps x (quantity)	-	E 106 x 1	E 155 x 1

- 1 Conforming to the EC regulation 3.3 stainless steel
- 2 Conforming to the EC regulation 3.3
- 3 Conforming to the EC regulation stainless steel
- 4 Possibility with connection G3/4" cyl.

EBV Range from 0,5 to 5 litres - STANDARD CONSTRUCTION

Designation	EBV 0,5-50/00*	EBV 1-80/00*	EBV 2,5-80/90	EBV 5-80/90
Maximum pressure in bar	50	80	80	80
Nominal gas volume in litres	0,5	1	2,5	5
Weight in kg	2,2	5	9	16
Ø D maxi	90	116	116	116
A max height	243	310	482	805
Connection ø F	G 2" cyl.	G 2" cyl.	G 2" cyl.	G 2" cyl.
Ø H	68	68	68	68
B	52	47	47	47
C	28	66	66	66
Ø d	16	22,5	22,5	22,5
Fittings & Flanges	Consult page 9			
O' Ring ø int x ø tore	54 x 3	54 x 3	54 x 3	54 x 3
P/N clamps x (quantity)	B 90 x 1	B 114 x 1	B 114 x 2	B 114 x 2
P/N support bracket	-	CE 89	CE 89	CE 89

* Complying to the regulation EC 3.3



STAINLESS STEEL CONSTRUCTION

Designation	EBV 0,5-40/00*	EBV 1-40/00*	EBV 2,5-40/90	EBV 5-40/90
Maximum pressure in bar	40	40	40	40
Nominal gas volume in litres	0,5	1	2,5	5
Weight in kg	2,2	2,8	3,2	6,2
Ø D maxi	90	109	109	109
A max height	240	310	484	867
Connection ø F	G 2" cyl.	G 2" cyl.	G 2" cyl.	G 2" cyl.
Ø H	70	70	70	70
B	54	52	51	51
C	29,5	75	75	75
Ø d	16	22,5	22,5	22,5
Fittings & Flanges	Consult page 9			
O' Ring Ø int x tore	54 x 3	54 x 3	54 x 3	54 x 3
P/N clamps x (quantity)	B 90 x 1	B 108 x 1	B 108 x 2	B 108 x 2
P/N support bracket		CE 89	CE 89	CE 89

* Complying to the regulation EC.

Above dimensions are in mm and are subject to manufacturing tolerances

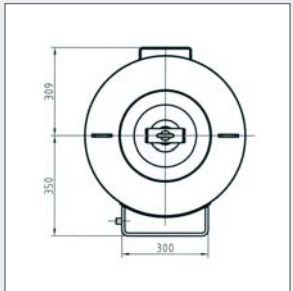
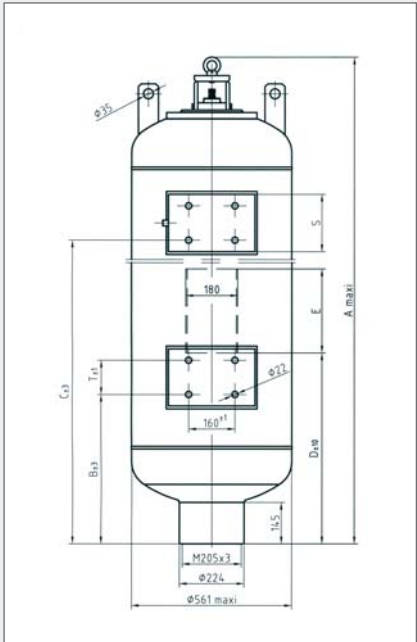
EBV RANGE from 10 to 200 litres

CONSTRUCTION : 1 standard steel & stainless steel version - 2 stainless steel version - 3 standard steel version

	1	1	1	1	2	3	2	3
Designation	EBV 10-40/90	EBV 20-40/90	EBV 32-40/90	EBV 50-40/90	EBV 100-20/90	EBV 100-40/90	EBV 200-20/90	EBV 200-40/90
Maximum pressure in bar	40	40	40	40	40	40	20	40
Nominal gas volum in litres V0	10	18	34	50	90	90	202	202
Débit maxi en l/mn	900	900	900	900	3000	3000	3000	3000
Weight in kg	11	19	34	49	95	125	168	210
Ø D maxi	212	212	212	212	371	371	371	371
A max height	452	774	1307	1829	1315	1315	2526	2526
Connection ø F	G 3 1/2" cyl.	G 3 1/2" cyl.	G 3 1/2" cyl.	G 3 1/2" cyl.	M 205 x 3	M 205 x 3	M 205 x 3	M 205 x 3
Ø H	118	118	118	118	224	224	224	224
B	51	51	51	51	158	158	158	158
C	75	75	75	83	93	93	93	93
Ø d	22,5	22,5	22,5	51	80	80	80	80
Fittings & Flanges	Consult us							
O' Ring Ø int x tore	96 x 4	96 x 4	96 x 4	96 x 4	196,21 x 5,33	196,21 x 5,33	196,21 x 5,33	196,21 x 5,33
P/N clamps x (quantity)	D 215 x 2	D 215 x 2	D 215 x 2	D 215 x 2	D 368 x 2	D 368 x 2	D 368 x 2	D 368 x 2
P/N support bracket	CE 159	CE 159	CE 159	CE 159	C 300	C 300	C 300	C 300

EBV RANGE from 100 to 575 litres

Designation	EBV 100-20/90	EBV 150-20/90	EBV 200-20/90	EBV 300-20/90	EBV 375-20/90	EBV 475-20/90	EBV 530-20/90	EBV 575-20/90
Maximum pressure in bar	20	20	20	20	20	20	20	20
Nominal gas volum in litres V0	93	139	207	293	379	473	532	565
Weight in kg	145	170	205	250	300	350	380	400
Ø D maxi	561	561	561	561	561	561	561	561
A max height	902	1105	1404	1780	2161	2575	2834	2983
B	244	345,5	465	522	522	522	522	522
C			752	1128	1509	1923	2182	2231
D	291,5	373	600	668	1049	1463	1722	1871
E	255	295	295	295	295	295	295	295
S	430	430	200	200	200	200	200	200
T	350	350	120	120	120	120	120	120
O'ring Ø int x tore	196,21 x 5,33							

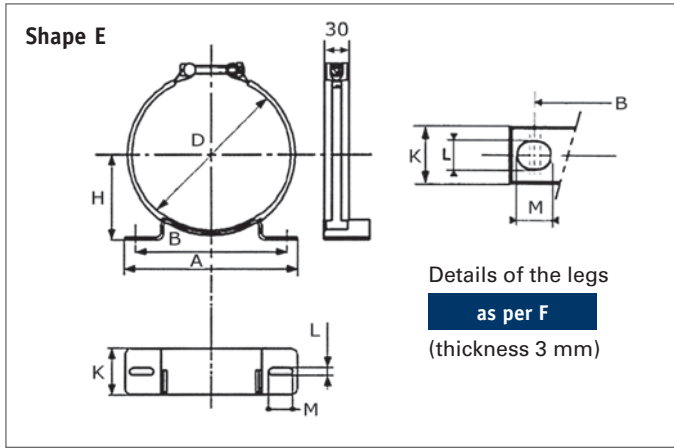
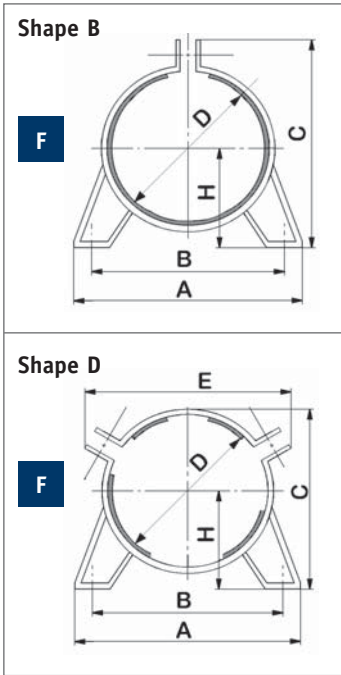


View of the top

The above measurements are given in mm and to not take manufacturing tolerances into consideration.

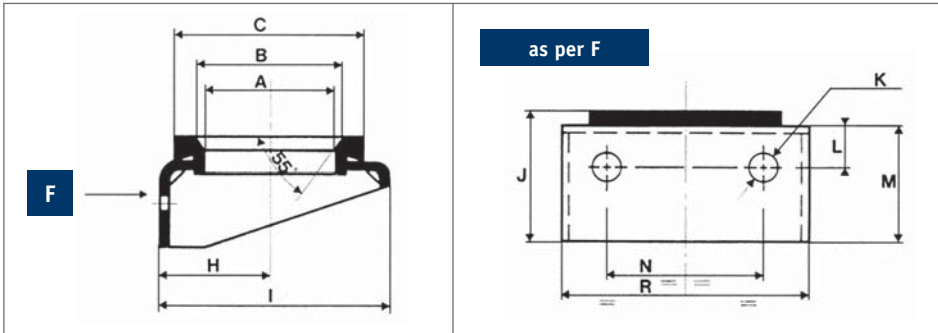


Clamps



Designation	Form	D	A	B	C	E	H	K	L	M
B 90	B	90	134	97	127	-	53	30	9	14
B 108	B	108	138	100	150	-	65	30	9	14
B 114	B	114	138	100	159	-	76	30	9	14
D 215	D	215	270	216	238	280	123	40	15	21
D 368	D	368	420	340	392	430	200	50	15	21
E 106	E	106	160	148	-	-	72	65	9	35
E 155	E	155	210	198	-	-	90,7	65	9	35

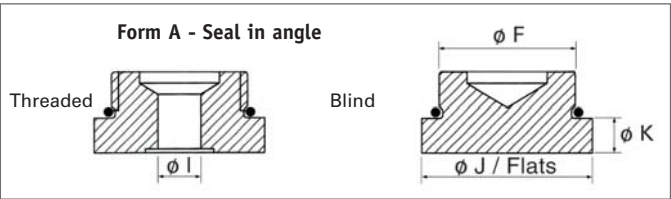
Support brackets



Designation	A	B	C	H	I	J	K	L	M	N	R	Poids
CE 89	89	111	141	73	140	75	13	25	60	75	130	0,7
CE 159	159	170	200	123	235	115	27	25	100	200	260	2,5
C 300*	300	-	-	200	380	-	20	50/200	300	375	475	31

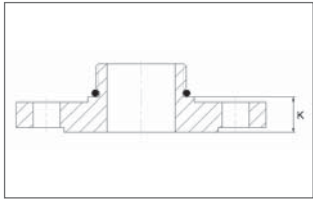
* Without rubber part

Fittings



Designation	Connection of accumulator ø F gaz cyl.	Connection of reducing bush ø I gaz cyl.	J/Flats	K	O' Ring
EBV 0,5 to 5 L	2"	1"	65	13	54 x 3
EBV 10 to 50 L	3" 1/2	2"	112	20	96 x 4
EBV 100 to 200 L 40 Bar	M 205 x 3	2"	2 trous opposés ø 8,5	20	196,21 x 5,33
Others capacities	Consult us				

Flanges



Capacity of accumulator	K
EBV 0,5 to 5 L	13
EBV 10 to 50 L	20
EBV 100 to 200 L 40 Bar	20
Others capacities consult us	

Peripheral Materials

CHARGING AND GAUGING ASSEMBLY

The charging and gauging assembly checks, filling and does a nitrogen purge on all accumulators. It is designed to be screwed onto the precharge valve and is connected by a hose to the pressure reducer fitted on the nitrogen source. The assembly delivered in a box is made differently depending on the model (VG3 or VGU).



MODEL VG3

The charging and gauging assembly VG3 is designed solely for use with Olaer accumulators.
Technical data
Maximum working pressure : 550 bar or as shown on gauge.

Ordering code

Example :
VG3 **25** 1 **TS2** 1
25 = Gauges, possible choice between Pressure ranges 6/10/25 bar
TS2 = Flexible hose for maximum working pressure 400 bar.



MODEL VGU

The universal charging and gauging assembly VGU is designed to be used with all accumulators on the market.
Technical data
Maximum working pressure: 340 bar or as shown on gauge.

Ordering code

Example :
VGU/F **6/25** 7 TS2 3
6/25 = Gauges, possible choice between pressure ranges 6/10/25 bar.



INSTALLED ACCUMULATOR RUCK

Olaer designs and manufactures moduable compact assemblies. For any request, please refer to Olaer technical services.

ORDERING THE EBV ACCUMULATOR

EBV 100-40/90 01180 Po=5b PN40-DN200

Accumulator range

European low pressure with bladder

Volume

in liters

Maximum working pressure

in bar

Regulation code

00 : Regulation EC complying 3.3 for the 0.5 L. and 1L. volume
90 : Regulation EC for all other volumes

Construction

to be determined according to the table

Nitrogen gaz pressure

in bar at 20 °C, limited to 20 bar maximum at the maximum working temperature.

Connection to be specified

NP : With blind connector or with reduction connector (refer to dimension I on the overall dimensions page 9 and specify the connection) or with flange (refer to the flange line on the dimensions pages and specify the type)

Fluid	Operating temperature °C*	Construction
Minerals oils	- 15 + 100	01125
Water	0 + 60	03325
Diesel fuel (Gas oil)	- 5 + 115	01130
Fuel oil	- 5 + 115	01130
Kerosene	- 5 + 115	01130
Gasoline	- 5 + 115	01130
Lead free gasoline	- 20 + 130	01180
Others fluids	Other temperatures	Consult Olaer

* Accumulator's operating temperature range

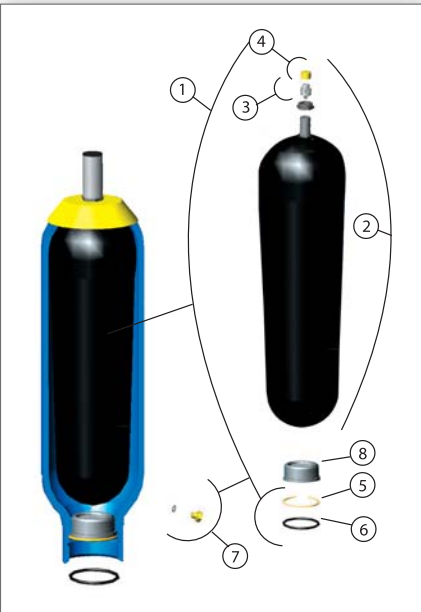
ORDERING THE ELG ACCUMULATOR

State the designation of the ELG accumulators mentioned in the table in page 4 “plumbing” (other constructions on request)

Nitrogen gaz pressure
in bar at 20 °C, limited to 20 bar maximum at maximum working temperature.
Refer to the plumbing sector section.

ORDER ACCESSORIES AND PERIPHERAL MATERIALS

Indicate the designation of accessories mentioned in the tables in pages 8 and 9 and the peripheral equipment on page 8.



Mark	Spare parts
1	Replacement kit
2*	Complete bladder
3*	Filling valve
4*	Valve plug
5*	Retaining ring
6*	Sealing ring
7*	Bleeder plug with seal (1)
8	Perforated bushing

* these parts are delivered in the replacement kit with explanatory notice - (1) Depending on model

HOW TO ORDER THE REPLACEMENT KIT

Example : For an EBV accumulator 100-40/90 01180
KIT EBV 100-40/90 01180

Before starting any installation, a visual inspection of the accumulator has to be carried out in order to detect any damage. For optimum operation, the accumulator must be placed as close as possible to the user device. It may be installed vertically with the filling valve upwards, or horizontally.

- Do not stand in line with the openings,
 - Check environmental conditions and protect the accumulator from heat sources, electrical and magnetic fields, lightning, humidity and the weather, if necessary
 - Reserve a space of 200 mm above the filling valve for installing the charging and gauging assembly.
 - Leave the markings visible,
 - Install so as to avoid any abnormal force on the pipes connected directly or indirectly to it,
 - Either fix the accumulator body to a support, or surround it by a handrail capable of preventing or limiting its displacement if there is a break in its connections to the hydraulic installation,
 - Connect the accumulator to the hydraulic circuit using appropriate connection devices (connectors, flanges),
- Check that the fluid is compatible with the equipment,
 - Check that the accumulator precharge pressure is less than 20 bar at the maximum operating temperature or is limited to the pressure of the body if < 20 bar.
 - Check that temperature and pressure limits are respected,
 - Fit a pressure relief valve to the hydraulic circuit,
 - If necessary, provide a burst disk or safety valve to overcome the risk of overpressure related to thermodynamic phenomena,
 - Fill with nitrogen only (Typ R, S, U)
- use the accumulator as a construction part: the accumulator must not resist any stress or load
 - modify the accumulator without the prior agreement of the manufacturer,
 - inflate the accumulator with oxygen or air, risk of explosion!
- COMMISSIONING**

For commissioning, refer to the EC instructions delivered with the accumulator.
- CHECK THE PRECHARGE PRESSURE**

Check the initial inflation pressure when commissioning, then once every week for the first month, then adjust the intervals of inspections (weekly, monthly, six-monthly, annual) as a function of the drop of the precharge pressure (permeation).
- IT IS FORBIDDEN TO**

 - add any part onto the accumulator by welding, rivet or screw,
 - carry out any operation that could modify the mechanical properties of the accumulator,

Extract from European legislation. Directive 97/23/ EC is applicable from 29-11-1999 and mandatory from 29-05-2002. Decree 99-1046, which applies to new machinery and the ministerial order of 15-03-2000, which applies to the operation of all machinery, transposed the directive into French domestic legislation.

WHAT YOU NEED TO KNOW

Directive 97/23/ EC is applicable from 29-11-1999 and mandatory from 29-05-2002.
Decree 99-1046, which applies to new machinery and the ministerial order of 15-03-2000, which applies to the operation of all machinery, transposed the directive into French domestic legislation.

- **Free movement of machinery within the European Union.**
- **Group 2 fluid accumulators whose V ≤ 1 L and PS ≤ 1000 bar are not entitled to bear EC marking.**
- **The EC marking should be accompanied by the identification number of the notified authority.**

EC type accumulators are delivered with instructions for operation and a declaration of conformity. Olaer designs and manufactures hydro-pneumatic accumulators for use in all countries and which comply with national regulations in force as ASME / SELO...

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Accumulators

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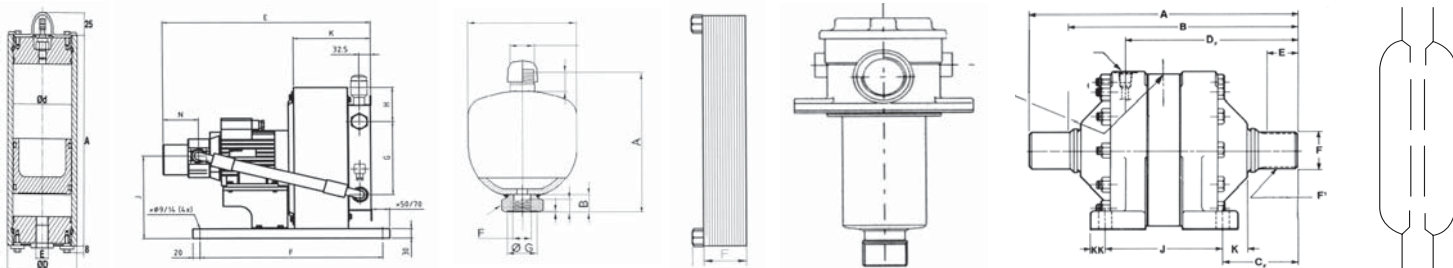
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